

Handwritten signature in cursive script, likely reading "Kyo no Mawashi" (京和晒綿紗). A red square seal is visible to the right of the signature.

京和晒綿紗

Soft and comfortable,  
as if the skin is embraced by air.



Have you ever wondered, what is the optimal sleeping environment ?

Though the conditions differ from season to season,

experts commonly agree that

32°C with the humidity of around 50% is the answer.

The textile design of "Kyo Wazarashi Mensya",

overlaps the cotton gauze to produce layers of air pockets.

This design allows for the optimal sleeping environment

mentioned above to be recreated.

In the summer, air travels through the gauze like wind.

In the winter, the gauze cuddles the body like a comfy blanket.

All year round, the gauze provides a comfortable and sound sleep.

Processed with the traditional Japanese method of cotton scouring,

the "Wazarashi Method" , chemical residue on the gauze is

completely washed out. From babies with delicate skin

to adults with sensitive skin, "Kyo Wazarashi Mensya" provides

a tender and fluffy option that caters to all.

KYO WAZARASHI  
MENSYA

# Infinite comfort and healthy sleep.

A sense of refined comfort that provides the best relaxation.



**Utilizing the natural properties of cotton, unnecessary substances were not added. The simple texture of cotton is an invitation to good quality sleep one has never felt before.**

Making close and direct contact with the skin for long periods of time, the product safety of bedding becomes more than just important.

From cotton processing, sewing production to quality inspection, all of these procedures are conducted within Japan. As for the finishing touches, the adhesive paste used for stabilizing the gauze is minimized.

Instead of the commonly used chemical-based paste, starch-based adhesive paste is used. Additionally, softeners and chemical dyes are not used in the production, allowing no chemical residue to remain on the gauze. From infants to the elderly, anyone with delicate and sensitive skin can use our products without worry.



#### **Air Layers that Transcend the Boundaries of the Seasons**

In the case of 5-layered gauze, there are 4 air layers within. The air layers allow the gauze to acquire efficient moisture absorbency, fabric breathability, and warmth-keeping properties. In summer, the cotton gauze absorbs sweat but releases moisture immediately. While maintaining the fresh and silky touch, the gauze maintains the optimal body temperature; preventing any chills during sleep. On the other hand, in winter, the air layers encircle the warmth and keep the sleeping environment cozy until the morning.



#### **A Texture that Softens after each Wash**

Cotton gauze has been a popular choice of textile for making baby clothing due to its soft and fluffy texture. The "Kyo Wazarashi Mensya" collection uses cotton gauze processed by the "Wazarashi Method" which brings out the hidden potential and natural properties of cotton. Even without the use of softener, the cotton gauze has an unbelievable soft and tender touch.

# Adherence for Quality & Japanese Craftsmanship

On our endless journey of seeking for the best quality gauze  
we have arrived to Japanese craftsmanship.



## **Kyo Wazarashi Mensya, a collection that preserves the craft of Wazarashi**

Cotton scouring is the process of removing unwanted substances, including, cotton grease, pigments, and cotton wax from the cotton. The conventional method uses an automated machine that applies heat and pressure to complete the process in roughly 40 minutes. On the contrary, the Wazarashi method uses a rare and specialized cauldron to gently boil the cotton for 4 days.

After 4 days of cotton scouring, the gauze is rinsed with natural spring water, and wrung with a specialized machine. To create a long piece of cotton gauze, smaller pieces of gauze are stitched together. For stability, the width and weft of the cotton gauze is adjusted, then a starch-based adhesive paste is applied for the final securement.

The Wazarashi method does not apply excessive heat and pressure onto the cotton, which preserves the fiber structure. From there, the preserved cotton fiber structure enhances the functionality of the air layers, moisture-absorbency, and warmth-keeping. Most importantly, it is the secret to our signature texture.

Conventionally, when creating multilayered cotton gauze, the additional layers of gauze are woven and fastened in the weaving process. For the cotton gauze used in “Kyo Wazarashi Mensya” series, the layered-structure is created by overlapping the completed cotton gauze in the sewing process.

For our gauze to have structured air layers, efficient moisture-absorption, and warmth-keeping properties, we have adopted a complex production process. Our adherence for quality and craftsmanship allowed us to create beddings and pajamas that maintain comfort and warmth throughout the changing seasons.



## Bed Linen

In the form of cotton gauze, the natural properties of cotton are maximized.

Structuring the layers of gauze like a puff pastry, the textile design allows air layers to be formed.

32°C with the humidity of 50% inside the blanket,

this environment is commonly agreed as the ideal sleeping environment.

To recreate the ideal sleeping environment, skillful craftsmanship is required.

In the case of 5-layered gauze, 4 layers of air layers are created.

These air layers enhances the following properties of cotton gauze as a textile;

moisture-isorbency, fabric breathability, and wamrth-keeping.

In the summer, the cotton gauze absorbs sweat and moisture, but releases humidity immediately.

While maintaining a fresh and silky touch, the gauze maintains a consistent temperature, which prevents night chills.

In the winter, the air layers enclose the body temperature, creating a warm and cozy sleeping environment.



5-Layered Gauze Blanket S



5-Layered Gauze Sheets Pad S · D



5-Layered Gauze Blanket with Absorbent Cotton S



4-Layered Gauze Sheets Pad with Absorbent Cotton S · SD · D



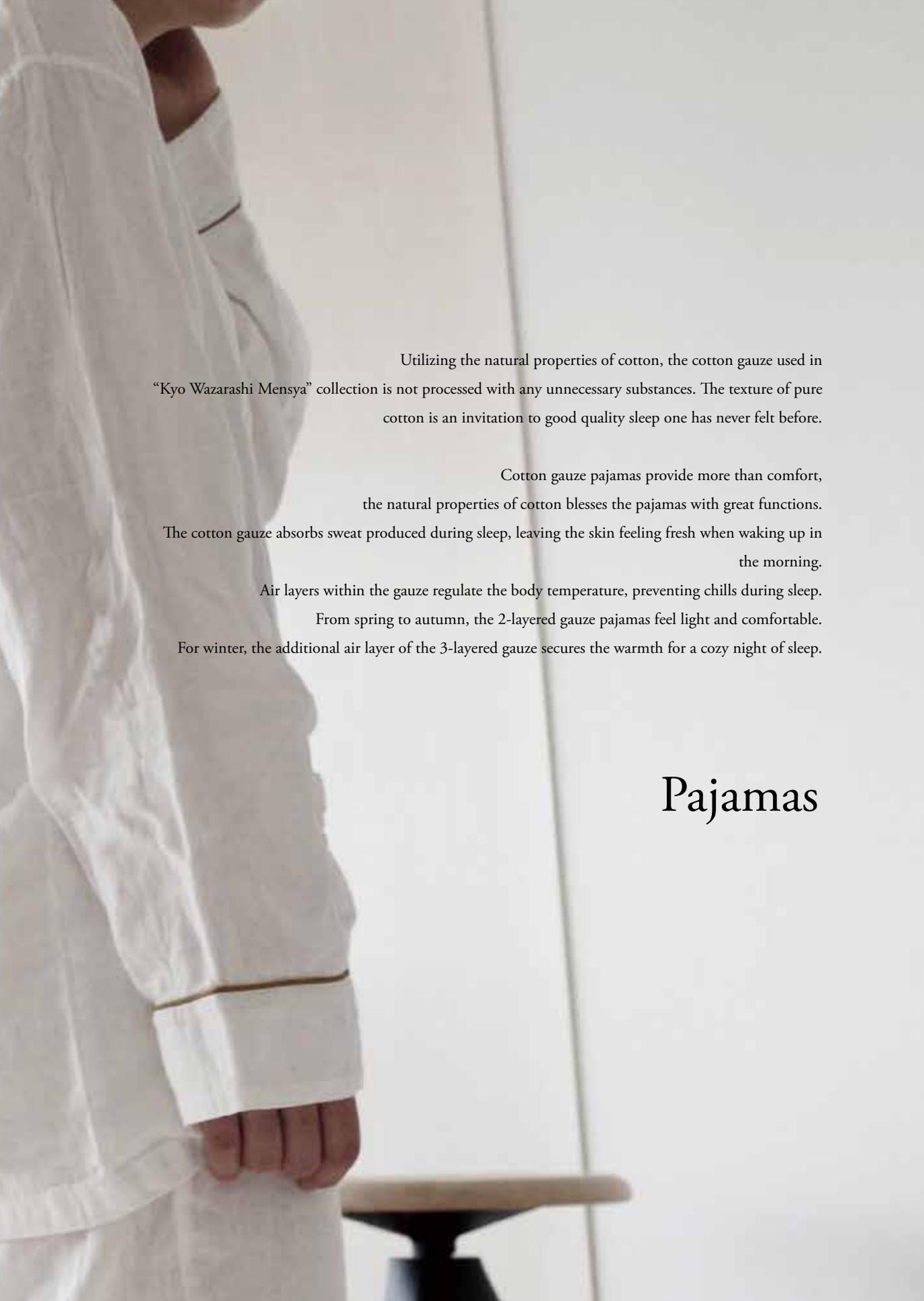
3-Layered Gauze Pillow Case M · L



2-Layered Gauze Duvet Cover S · SD · D · Q · K



3-Layered Gauze Box Sheets S · SD · D · Q · K



Utilizing the natural properties of cotton, the cotton gauze used in “Kyo Wazarashi Mensya” collection is not processed with any unnecessary substances. The texture of pure cotton is an invitation to good quality sleep one has never felt before.

Cotton gauze pajamas provide more than comfort, the natural properties of cotton blesses the pajamas with great functions. The cotton gauze absorbs sweat produced during sleep, leaving the skin feeling fresh when waking up in the morning.

Air layers within the gauze regulate the body temperature, preventing chills during sleep.

From spring to autumn, the 2-layered gauze pajamas feel light and comfortable. For winter, the additional air layer of the 3-layered gauze secures the warmth for a cozy night of sleep.

## Pajamas



2/3-Layered White Cotton Gauze Pajamas set  
SS · S · M · L · LL



2-Layered White Cotton Gauze Long Pajamas set  
S · M · L



# Towel

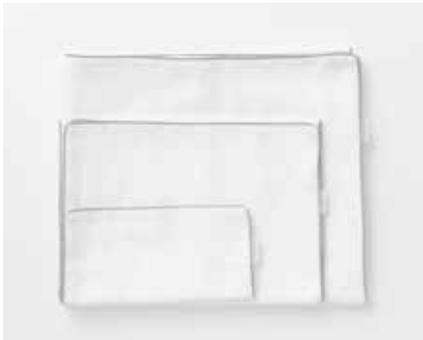
How comfortable is the touch of cotton gauze ?

Whether it is after a shower or morning routine, a gauze towel can always gently pamper the skin.

Unlike the conventional towel fabric that turns coarser after wash, cotton gauze becomes softer, fluffier, and more absorbent.

Fluffier and softer, our gauze towels will definitely become a daily essential item.

From delicate skin to all sorts of skin type, the cotton gauze towel accommodates a variety of demands.



5-Layered Gauze Hand Towel  
5-Layered Gauze Face Towel  
5-Layered Gauze Bath Towel



3-Layered Gauze Handkerchief



2-Layered Gauze Body Towel



## Baby item

Resembling the safe and gentle touch of a mother.

Welcome a new life to the world with soft and gentle gauze.

Enwrap the delicate skin of a newborn baby in the softest and fluffiest gauze.

In the passing time of anticipation, wash the gauze over and over to prepare for their arrival.

Let a gentle embrace of cotton gauze be the gift they receive after their name.



5-Layered Gauze Baby Bib L/ S



3-Layered Gauze Baby Robe



5-Layered Gauze Baby Swaddling Blanket



3-Layered Gauze Baby Bath Towel



10 items Baby Futon set

Baby Blanket

3 Layered Baby Futon

Baby Pillow

2-Layered Gauze Baby Blanket Cover

3-layered Gauze Baby Futon Cover

3-Layered Gauze Baby Pillow Case

5-Layered Baby Gauze Blanket

5-Layered Gauze Baby Cotton Blanket (with Absorbent Cotton)

4-Layered Gauze Baby Bed Pad (with Absorbent Cotton)

Large Japanese Style Cloth





From the “Kyo Wazarashi Mensya” series, we present a collection invested with time and craftsmanship. To maintain the quality and product safety, we have experimented with various dyes, and finally came to the conclusion that “Persimmon-Dyed” is the best option. As a traditional craft, “Persimmon-Dyed” has been widely used in Japan since the ancient times. “Persimmon-Dyed” products have the properties of anti-decay, deodorize, and insect-repel. This product line-up is the fruit of combining the marvel of nature and wisdom of traditional craft. A garment with beauty that transcends the seasons guides people to relaxing sleep.

Persimmon-Dyed

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渋  
染  
め



2/3-Layered Cotton Gauze Persimmon-Dyed  
Pajamas Set  
SS · S · M · L · LL



5-Layered Gauze Persimmon-Dyed Blanket S



4-Layered Gauze Bed Pad (with Absorbent  
Cotton) S · SD · D



2-Layered Gauze Persimmon-Dyed Duvet Cover  
S · SD · D · Q · K



3-Layered Gauze Persimmon-Dyed Pillow Case  
M · L



5-Layered Gauze Persimmon Dyed Hand Towel



5-Layered Gauze Persimmon Dyed Face Towel



5-Layered Gauze Persimmon Dyed Bath Towel



Herbal-Dyed SANGO (Coral Pink) さんご

# 草木染め

Herbal-Dyed

Resonating with the aesthetics of the traditional Japanese color scheme, the “Herbal Dyed” technique utilizes the natural properties of herbs and plants to create a dye mixture without any chemicals.

Each herb, plant, and flower has its own pigment content, meaning that the dye mixture may create a similar color, but never the same. Every set of pajamas processed with the craft of “Herbal-Dyed” is its own unique existence in the world..



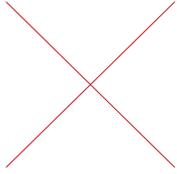
Herbal-Dyed 2-Layered Gauze Pajamas Set  
Coral Pink  
SS · S · M · L · LL



Herbal-Dyed 2-Layered Gauze Pajamas set  
Charcoal Grey  
SS · S · M · L · LL

# 司染黒御

付紋都京



KYO WAZARASOU  
MONTSUKI



Black-Dyed 2-Layered Gauze Pajamas Set  
SS · S · M · L · LL

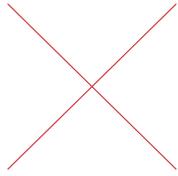


## Black-Dyed (ONKUROZOME) Kyoto Montsuki

Established in Taisho 4th year (1915), Kyoto Montsuki has been continuously devoted for over a century to produce the truest black. A craft that cannot be emulated, the craft of Shinkuro, creates a black that is darker than any black.

Thus, an unfading true black gem has been created.

# Ace Hotel Kyoto



KYO WAZARASOU  
WAZARASOU



[Ace Hotel Kyoto Collaboration] Herbal-Dyed 2-Layered Gauze Pajamas set  
Charcoal Grey S · M · L · LL



Ace Hotel Kyoto was opened in June 2020 in the ShinPuhKan building in Karasuma, Kyoto, as a new cultural base that combines art and design, under the concept of " East Meets West " .

This collaboration pajama set was designed to celebrate the 2nd anniversary of the opening of Ace Hotel Kyoto.

大東寝具工業株式会社

ヘッドオフィス

612-8238 京都市伏見区横大路下三栖山殿 66 番地 2

Phone.075・622・6245 Fax.075・622・1337

info@daitoushingu.com

Daitou Shingu Kogyo Co.,ltd.

Head Office

66-2 Yamaden, Shimomisu, Yokooji, Fushimi-ku, Kyoto Japan 612-8238

Phone.075・622・6245 Fax.075・622・1337

info@daitoushingu.com

[www.daitoushingu.com](http://www.daitoushingu.com)



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Relaxing healthy sleep

**Daitou Shingu**

66-2 Yamaden, Shimomisu, Yokooji, Fushimi-ku, Kyoto Japan 612-8238 Phone. 075-622-6245 Fax. 075-622-1337 [www.daitoushingu.com](http://www.daitoushingu.com)