

■ Company's profile

Company`s Name		Odawaraya Co., Ltd.			
Annual Sales		JPY670 million in 2025		Numbers of Employees	47
Name of Representative		President Kitaro Shibata			
Messages to Purchasers		We are a pickles manufacturer established in 1933. We are engaged in the production of pickles without additives in order to convey the traditional Japanese food culture of tsukemono to consumers. We are also expanding into the field of condiments and syrups.			
Website Address		https://sennyogurume.com/en			
Company`s Address	〒	963-8071	4-20, Gohana, Kubota, Fukuyamamachi,Koriyama,Fukushima		
Factory`s Address	〒	963-8071	4-20, Gohana, Kubota, Fukuyamamachi,Koriyama,Fukushima		
Name of the Person in Charge		Ginpei Shibata		E-mail Address	g-shibata@odawaraya.co.jp
Phone Number		+81-24-943-0300		Fax Number	+81-24-943-4719

■ Selling Points of the production process

Raw materials received→Custody→Weighing and mixing→Refrigerated→Packaging→Metal Inspection→Sterilisation→Bottled→X-ray examination→Labeling→Boxed→Shipping

Pictures



Sterilisation



Bottled



Labeling

■ Information of Quality Assurance

Inspection of Products	☒ Yes ☐ No	Bacteriological tests for general viable counts, coliforms, E. coli, Staphylococcus aureus, and enterococci are performed at regular intervals.			
Hygiene Management	Production Process	The company has a written production process that is consistent with the site. Concentrate sanitation control on points of potential hazard.			
	Employees	They check and record the health and sanitation status of employees daily. They ensure safety by checking employee flow lines to prevent mistakes.			
	Facilities and Equipments	Insect and rodent control measures are taken. Equipment is inspected regularly to prevent contamination by foreign objects.			
Emergency Response	The Contact Points	The person in charge	Chiharu Suzuki	Phone number	+81-24-943-0300
	Documentation	The company keeps records of everything from the delivery of raw materials to production and delivery. The company also has product liability insurance.			