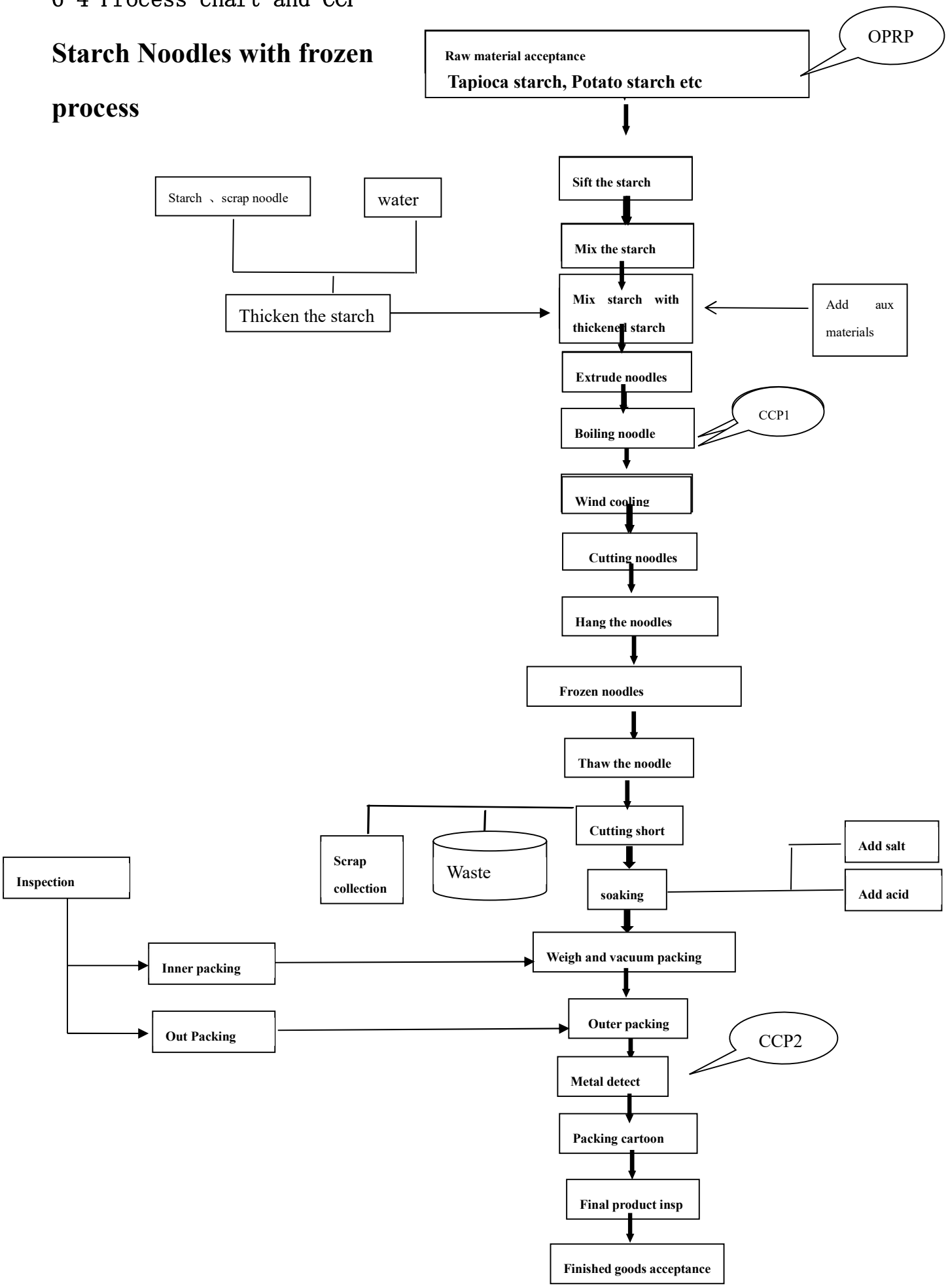
6-4 Process chart and CCP

Starch Noodles with frozen process