

NAQUA Natural Alkaline Mineral Water

Naturally filtered and perfectly preserved, NAQUA natural alkaline mineral water is bottled at source from the natural wonder of the Mt. BEIDAWU.

- Naturally Alkaline with a pH Level of 8.1-8.4
- Naturally Occurring Essential Minerals and Electrolytes
- Naturally Rich in Bicarbonate (HCO₃)
- Naturally Nitrate Free

NAQUA 天然鹼性礦泉水

從產地直接灌裝，將北大武山千百年融濾作用下的礦化精華，化為 NAQUA 天然鹼性礦泉水

- 天然鹼性，pH 值為 8.1-8.4
- 天然富有電解質與人體所需礦物質
- 天然富含碳酸氫根(HCO₃)
- 天然不含硝酸鹽(NO₃⁻)

NAQUA



AQUA FORMOSA



2022
2023
2025

PREMIUM BY NATURE
生而不凡

Mineral Content in mg/L
每公升礦物質含量

	mg/L		mg/L
Total Dissolved Solids 總溶解固體量 TDS	250 - 310	Calcium 鈣 Ca	30 - 60
Silica 二氧化矽 SiO ₂	20 - 40	Magnesium 鎂 Mg	2 - 10
Metasilicic Acid 偏矽酸 H ₂ SiO ₃	20 - 50	Sodium 鈉 Na	15 - 25
Bicarbonate 碳酸氫鹽 HCO ₃	250 - 300	Potassium 鉀 K	1 - 5
Strontium 銻 Sr	0.2 - 1	Phosphorus 磷 P	0.05 - 2

YOI WATER



YOI WATER Alkaline Water

Just like a beautiful canvas, YOI converts the breath-taking natural beauty of Mt. BEIDAWU from day to night onto its bottle: Misty Morning, Twilight and Star Forest.

YOI WATER 鹼性水

將北大武山的晨曦、暮光、星嵐幻化於瓶身，入口難忘的絕妙滋味。以礦為源，以水為媒，以身體為介去探索更多在地風味的表達

三分甜



San Fen Tian Alkaline Water

pH7.5 Alkalinity — Ideal for your body to maintain proper pH balance.

三分甜微鹼性離子水

pH7.5 人體最佳合適的酸鹼值，一飲而下的甘甜滋味

PH9.0



Yao pH9.0 Alkaline Water

An excellent mineral water with a striking visual and a velvety taste. Its subtle alkaline character is very clean and refreshing.

曜 pH9.0 鹼性離子水

甘甜無澀感，顏值與內在並存的時尚飲用水

DRINK BEST, LIVE WELL

More than staying hydrated, 10 benefits of drinking Alkaline Mineral Water —

飲好水 享健康

除了快速補水外，多喝天然鹼性礦泉水還能享有 —

Brain Boost
活躍大腦

Healthier Heart
強壯心臟

Toxic Remover
體內排毒

Antioxidant
抗氧化

Better Digestion
促進消化

Better Skin Glow
肌膚光澤 Q 彈

Stimulates Metabolism
新陳代謝

Better Immunity
增進免疫

Blood Normalizer
改善血壓

Controls Cholesterol and Sugar
降低膽固醇及血糖

BORN TO BE THE BEST, BOTTLED AT THE SOURCE

天生好水 水源地灌裝

CHIEH HSIANG

NAYAQUA



2022
2023
2025
2022
2023
2025



WORLD-CLASS TASTE
INTERNATIONAL TASTE INSTITUTE
Superior Taste Award 3 Stars

世界級風味
2022&2023&2025 國際風味評鑑大賞 iTQI
三星金獎

WORLD-CLASS QUALITY
MONDE SELECTION
Grand Gold

世界級品質
2022&2023&2025 世界品質評鑑大賞
Monde Selection 特級金獎

1/ A Hidden Paradise for the Formosan Clouded Leopard

Sourced from the natural wonder of the Mt. BEIDAWU in Taiwan, one of the purest environments on earth.

台灣雲豹最後的秘境家園

源自北大武山—地球上隱秘的純淨之地，經過千百年岩層過濾而形成的礦化好水

2/ Naturally Mineralized

Without added chemicals or synthetic elements.

天然無添加

不含任何人工添加礦物質或化學成分

3/ Unique Taste

The extremely harmonious mineralization provides a smooth well-balanced refreshing taste.

獨一無二的口感

黃金比例的天然礦物質賦予輕透絲柔與清甜口感

4/ Ensures the best alkaline water with minimally processed

Multilayer Ultrafiltration → Ultraviolet (UV) Disinfection → CIP Sterilization → Dust-free Filling Workshop

確保製程安全無憂

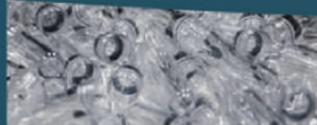
多重過濾 → 紫外線殺菌 → CIP 殺菌 → 無菌充填

SGS



LIVE GREEN

綠色生活



Solar Project

The roof-mounted scheme delivers 499kwp of naturally generated energy, which has avoided 300 ton of CO₂ being released.

能源再生計畫

全面鋪設太陽能板，每年減碳量達 300 ton



100% Recyclable Plastic

Naturally-sourced water has one of the lowest carbon footprints of any beverage. All our bottles are 100% recyclable, including label and cap; BPA-free.

100% 回收利用

天然水源灌裝，降低碳足跡；不含雙酚A (BPA-free)，不含塑化劑，全瓶身 100% 可回收



100% Utilization of Water Resource

Our product is bottled without additional bottle washing process, hence every bottle saves 0.5 or more liters water.

100% 利用水源

生產過程中，每小時減少 6 噸水資源的浪費



Energy-Saving Facility

Save 30% energy through investment in design and technology; Production Rate: 600 bottles / min.

節約 30% 水電氣消耗

600 瓶/分、低耗能、高效能、自動化、智慧化

