

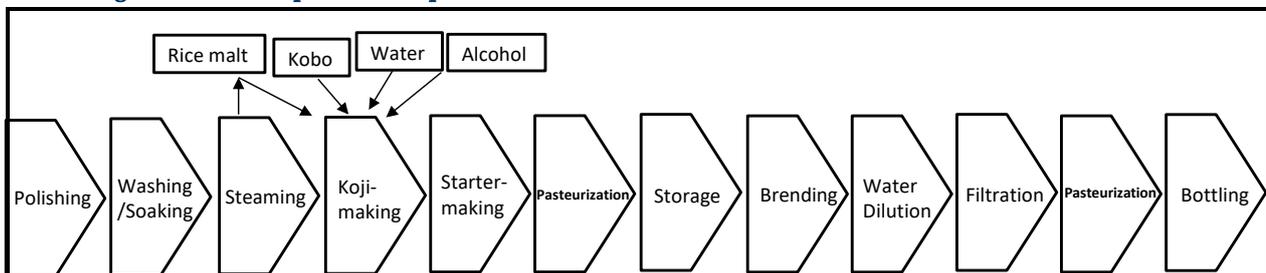


## ■ Company's profile

Company's Name		Koyama Honke Shuzo Co., Ltd.		
Annual Sales		11.4 billion yen	Numbers of Employees	188 employees
Name of Representative		Keiichi Koyama		
Messages to Purchasers		Supported by our customers, Koyama Honke Shuzo has continually refined its technology and quality since its founding in 1808. We will continue to value a spirit of challenge, strive to enhance our technical capabilities, and provide products and services that delight our customers. Through the creation of sake, we remain committed to contributing to society.		
Website Address		<a href="https://www.koyamahonke.co.jp/">https://www.koyamahonke.co.jp/</a>		
Company's Address	〒	331-0047	1798 Ōaza Sashiogi, Nishi-ku, Saitama-shi, Saitama, Japan	
Factory's Address	〒	331-0047	1798 Ōaza Sashiogi, Nishi-ku, Saitama-shi, Saitama, Japan	
Name of the Person in Charge		Haruka Fujiwara	E-mail Address	<a href="mailto:h.fujiwara@sekaitaka.com">h.fujiwara@sekaitaka.com</a>
Phone Number		048-623-0011	Fax Number	048-623-1315



## ■ Selling Points of the production process



### Pictures



Temperature control is managed in a centralized control room.



The process of koji-making carried out by machinery.



Blending and water dilution are used to achieve a consistent flavor.

## ■ Information of Quality Assurance

Inspection of Products	<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No	(If yes, please provide additional information about inspection) Physicochemical analysis (alcohol content, sake meter value, acidity, etc.) and sensory inspection			
Hygiene Management	Production Process	FSSC22000, ISO22000, ISO9001			
	Employees	We conduct training on food safety and hygiene, enforce factory entry rules, and carry out health condition checks.			
	Facilities and Equipments	Implementation of inspection and verification activities based on FSSC 22000.			
Emergency Response	The Contact Points	The person in charge	Makoto Okada	Phone number	048-623-5400
	Documentation	Records are kept from raw materials through production, storage, and product shipment, ensuring full trace-back and trace-forward capability. We are also covered by product liability insurance.			